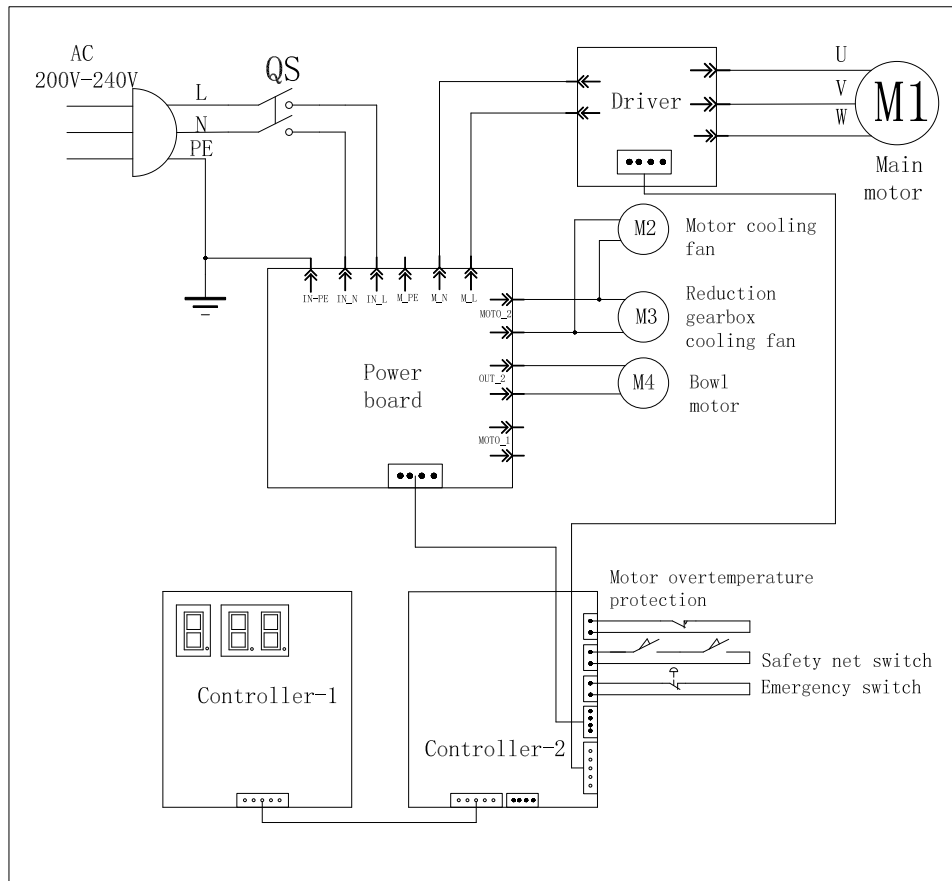
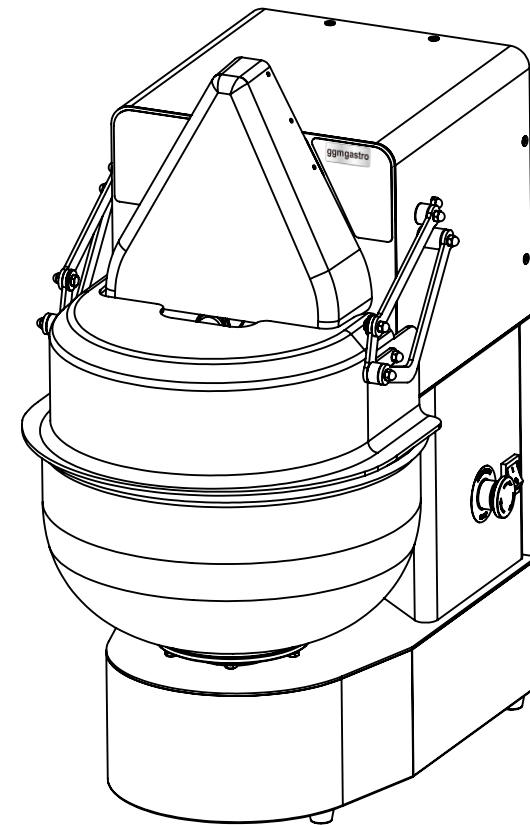


Electrical wiring diagram



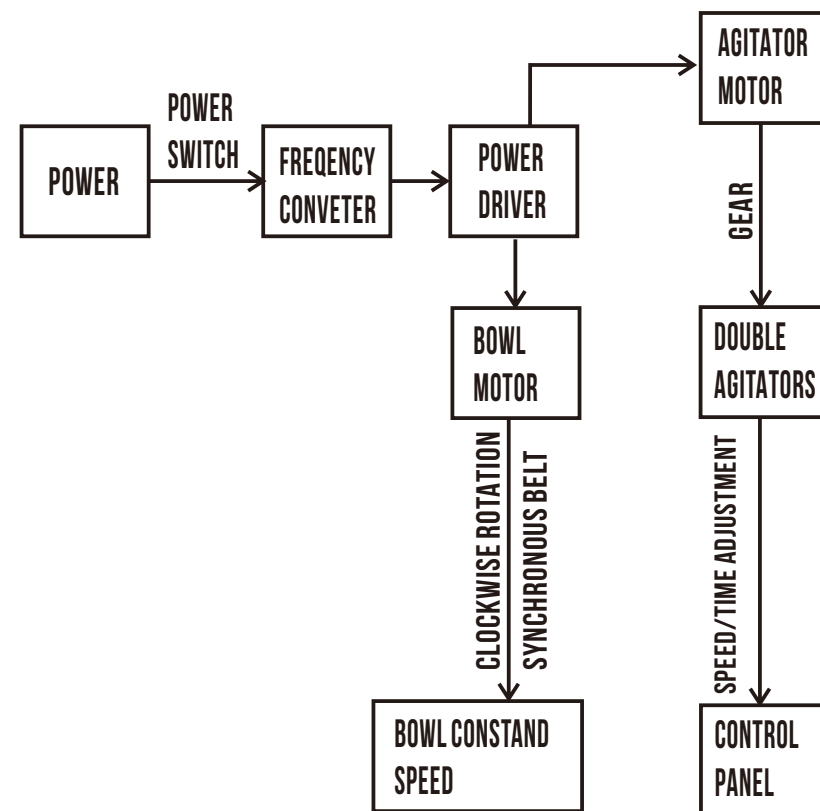
TKAK20 TWIN ARM MIXER



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Working principle



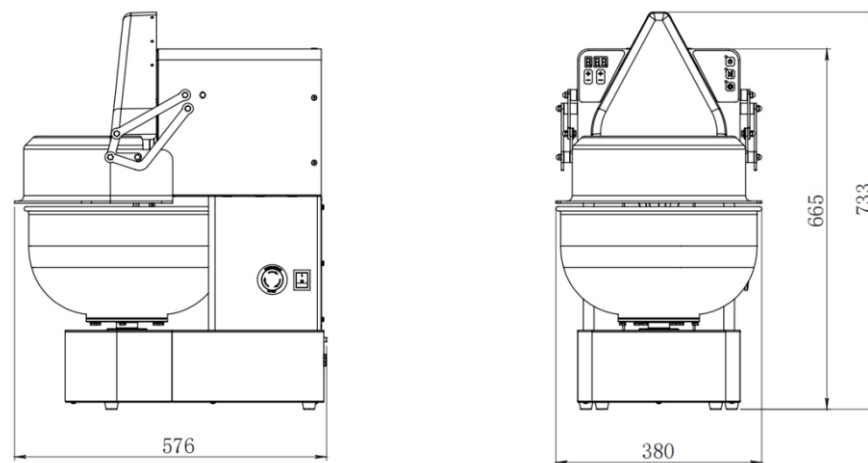
Specification

Flour capacity	1-3 kg
Kneading capacity	1.5-6 kg
Bowl capacity	16 L
Dimensions of bowl	d 360mm - h 200mm
Voltage	220-230V 1PH
Power	750 W
Agitator speed	25-65 RPM
Kneading machine dimensions	380*576*733 mm
Kneading machine weight	50 kg

Troubleshooting

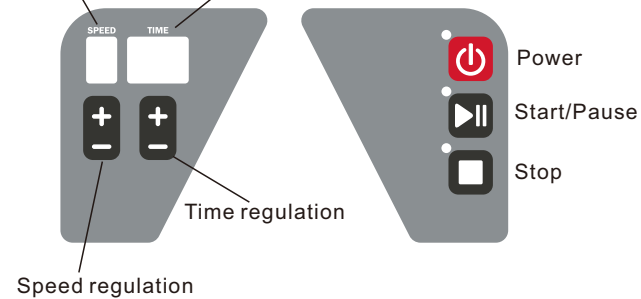
Fault code	Fault description	Content	Failure countermeasures
E-01	Net switch failure	The net switch has no signal	Check the net switch and net switch wiring
E-04	Emergency stop switch is faulty	Emergency switch has no signal	Check the emergency stop switch and the emergency stop switch wiring
E-08	Over temperature alarm	Excessive ambient temperature	Lower ambient temperature

CAD diagram



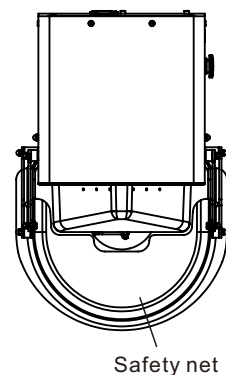
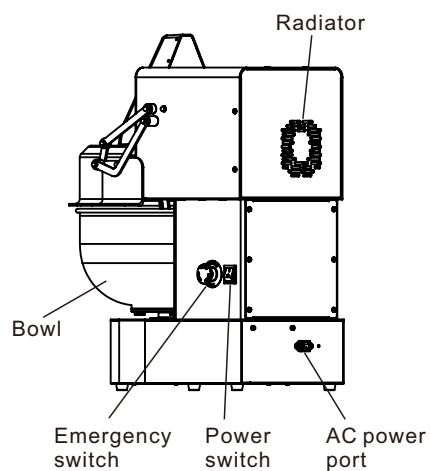
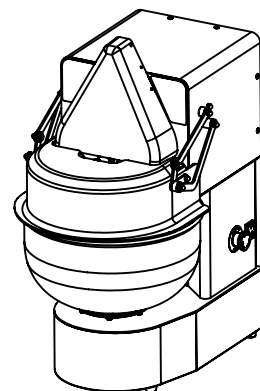
Control panel instruction

Speed display Timer display

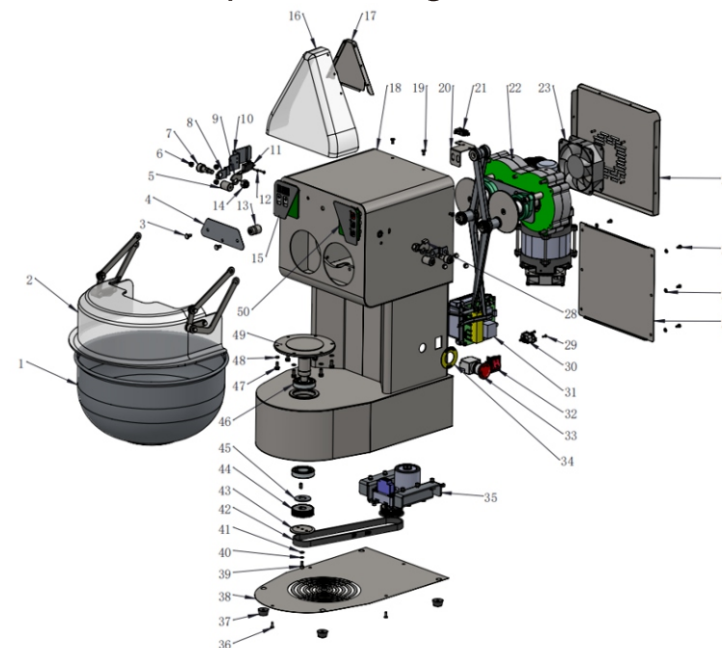


Control panel(left)

Control panel(right)



Exploded diagram



No.	Names of spare parts	Quantity
1	bowl	1
2	plastic safety net	1
3	pin	2
4	safety net rear board	1
5	safety net shaft	2
6	nut M6	6
7	long safety net shaft	2
8	safety net located block	2
9	left board	1
10	micro switch frame	1
11	micro switch	1
12	screw M3*14	2
13	post rod	1
14	nut M10	2
15	left control panel	1
16	movable plastic cover	1
17	movable plastic cover rear board	1
18	body	1
19	screw M5*10	6
20	net switch fram	1
21	lifting micro switch	1
22	mixing device	1
23	fan	1
24	body rear cover	1
25	screw M4*8	6

No.	Names of spare parts	Quantity
26	gasket	6
27	stand rear cover	1
28	right board	1
29	screw M3*10	2
30	power socket	1
31	frequency changer	1
32	power switch	1
33	emergency switch	1
34	emergency switch sticker	1
35	bowl's motor	1
36	screw	6
37	rubber floor mat	5
38	baseboard	1
39	screw M5*12	1
40	spring ring 5	1
41	gasket 5	1
42	5M belt 675*15	1
43	belt wheel gasket	1
44	5M belt wheel Z34*20	1
45	bearing gasket	1
46	bearing 6006	2
47	screw	6
48	spring ring	6
49	bowl axle	1
50	right control panel	1



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